



Bailie Bilt Rear Bumper Installation Instructions:



1. For good tight fit to body - cut frame off 1 ½” from factory ends



2. Frame inserts are spot welded to the inside of the bumper for shipping purposes. You will need to use cold chisel @ spot welds to break the welds holding frame inserts.
 - a. The frame inserts can be bolted in (3) height determining positions



3. Drill Bottom and side of frame
4. Use stock slot hole on top of frame
5. Hold both frame inserts back to back - one inside the frame and one outside the frame to mark your drill hole for the bolt.
6. Drill bottom and side of frame – stepping up to 5/8” holes
7. After your (4) holes are drilled, bolt frame inserts on to the bumper with the (6) bolts included in package.
 - a. Leave the bolts about (3) turns from snug
8. With the inserts on the bumper and while still loose – slide rear bumper into frame



9. Put remaining (6) bolts through frame to inserts



10. As you tighten the (12) bolts, level and square the bumper to the body of the Bronco



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