



## Front Winch Bumper Instructions

Figure A:



Driver's side: Figure A - Bolt to inside of frame opposing steering gear. There are (3) factory holes on the side of the frame. The bumper uses the front and rear of these holes - And the factory bumper top & bottom holes on both ends. The (2) holes with the arrows will need to be drilled or reamed to 5/8"

Figure B:



Option 1 - With variation of hole placements: Passenger Side – knowing how many variances there are in Bronco frames, there are three holes inside and outside. This side bolts to the outside of the frame. A necessary modification is to notch the front flange of body mount (use a grinder or high speed cut-off tool). Holes with arrows need to be drilled or reamed to 5/8"

Figure C:



Option 2 –with variation of hole placements: Passenger Side – There are (3) holes on the inside only. Hold a drill square and level. (Figure C) Drill from (through) the inside holes with a 3/8" drill bit and follow up with a 5/8" bit and notch as in Figure B.

